













Wayne Safety started manufacturing gumboots an incredible 80 years ago, with Wayne Rubber producing rubber gumboots in KZN. This began a long tradition of manufacturing superior quality gumboots and serving workers right at the heart of industry. Since 1940 no other manufacturer on the continent has supplied more industrial and safety gumboots to the African market.

Ever since our inception, we have focused on what we do best – gumboots, and gumboots alone – allowing us to emerge as specialists in our field and pioneers in both innovation and quality.

Wayne has become a firm favourite in some of the toughest industries. Miners have worn our iconic Egoli gumboot for decades, fondly referring to them as 'mdala-scathu' (mdala iscathulo), which loosely translates to "the old-timer shoes", because they have stood the test of time.

We were the first gumboot manufacturer in Africa to install our own PVC compounding plant which allowed for greater quality control and a quicker manufacturing process. In 2014, Wayne became the first (and proudly remains the only) PU gumboot manufacturer in Africa.

Over the years, we have worked on reducing our carbon footprint in line with our objective of sustainability, and today we produce 35% of all our gumboots from recycled materials. Our Duralight 1 is well-recognised in agricultural sectors and incorporates a mix of virgin and recycled PVC that results in a superior, yet cost-effective, recycled gumboot upon which our customers can trust and rely.

In 2015, we were the first to introduce a fully-integrated metatarsal PVC gumboot to market that was EN20345-accredited. Our gumboots are compliant with all safety standards and regulations, and are manufactured in an ISO 9001-accredited factory to ensure unrivalled quality. This has allowed us to compete with international brands and broaden our global footprint to over 40 countries worldwide.

After 80 years of specialised gumboot manufacturing, innovation and technical achievement, Wayne remains a proudly South African company that supports and services the local economy, establishing ourselves as part of the history of our great country and continent.





# **RANGE SUMMARY**



#### MEDIUM/LIGHT DUTY

Offering safety features and protection in wet and muddy conditions, allowing workers to focus on the job at hand with minimal distractions.

Made with recycled PVC, boasting a greener footprint.

Recommended for agriculture, food processing, general purpose, and hygiene industries.



#### **HEAVY DUTY**

Tough, hardwearing boots for extreme conditions, providing comfortable protection for some of the harshest working environments.

The range is most suited for high risk environments.

Recommended for mining, agriculture and construction.



#### **POLYURETHANE RANGE**

Wayne brings you the latest technology in the world of gumboots – polyurethane (PU).

PU gumboots can last up to 3 times longer than PVC boots and are lighter in weight, thereby enhancing the comfort of the wearer.

PU gumboots provide greater resistance to the harsher acids, oils and chemicals that are present in some industrial environments.



#### **ACCESSORIES**

Enhance the comfort and safety features of your gumboots with high-quality accessories that have been specifically designed for Wayne gumboots.

Gumboot accessories include boot fur liners and insoles.

# **DURALIGHT 1 - MEN'S & LADIES'**















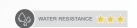














# **DURALIGHT 2 - MEN'S & LADIES'**















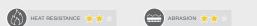
LADIES': 3 - 9



















# **DURALIGHT CHELSEA 1 - MEN'S**

















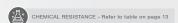












# **DURALIGHT CHELSEA 2 - MEN'S & LADIES'**









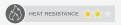




















# **EGOLI 1 PVC**























resistance and release





HEAT RESISTANCE \*











# **EGOLI 1 NITRILE PVC**

























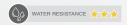


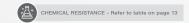












<sup>\*</sup> Please note that size 14 is a different design to sizes 3 - 13, but carries the same accreditations

#### EGOLI 2















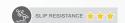




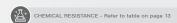












# **EGOLI 2 - METAGUARD**









The Metaguard is the first fully-integrated PVC gumboot with metatarsal protection in Africa that is EN20345-accredited



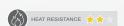
STC SMS STC

М

RSA 4 - 14

SIZES













#### **GRIPPER**













The Gripper is made from recycled PVC for a superior, eco-friendly and reliable gumboot

### **NYLON LINER** Easy to clean and















SIZES RSA 3 - 13





# **ANKLE MINER**





HEAT RESISTANCE 🌟 🌟 🔭























#### **MEN'S CHELSEA HD AND GRIPPER**











CHELSEA GRIPPER

CHELSEA HD





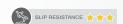


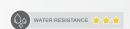














# **CHEST WADERS**







# **CHEST POCKET**

Single-stitched flap and plastic press studs

# CONSTRUCTION

400gsm olive green polyester reinforced PVC with PVC injectionmoulded seamless gumboot construction for 100% waterproof protection

# COLOURS

Available in bottle green and hi-vis yellow (special colours on request)





<sup>\*\*</sup> Please note that size 14 is a different design to sizes 3 - 13, but carries the same accreditations

# WAYNE'S POLYURETHANE GUMBOOTS HAVE BEEN FLEX TESTED TO OVER 900 000 FLEXES\* WITH NO SIGNIFICANT DETERIORATION





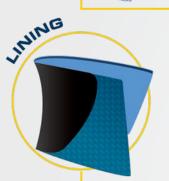
Vertically-Injected Air Bubbles - Enhanced lightweight and thermal resistance for increased comfort and reduced fatigue with no compromise on strength or durability



Cross-Link Structure - The chemical composition of Pure Max polyurethane sees a cross-linked three-dimensional system enforcing a dynamic molecular structure



Multi-Stage Curation - Results in a protective 'outer skin' for resistance against chemicals, dirt, oil and water





Antimicrobial - A durable defence barrier which helps fight odour-causing bacteria, mould and mildew



Moisture Wicking - Added comfort and hygiene through protection against humidity and condensation





Superior Comfort - Anatomical arch support, cushioning and highly-effective thermal regulation for all-day comfort



Antimicrobial - A durable defence barrier which helps fight odour-causing bacteria, mould and mildew



Moisture Wicking - Absorbs moisture retained inside the gumboot and expels it away from the foot





SRC-Rated Slip Resistance - Pure Max soles are enhanced with clean edges and flow lines, plus SRC-rated technology



Anti-Static - Regulates the build-up of electrical charge and protects against the dangers of static build-up



Unique Tread-Groove & Depth - Non-clogging soles paired with considered



over 450 miles or over 720km.



# PURE MAX











INSULATION Directly enhanced thermal properties provide good insulation

# against heat and cold

MULTI-STAGE CURATION Resulting in protective 'outer skin' for resistance to chemicals, dirt, oil and water

#### UPPFR -

Polyurethane for maximum chemical resistance and durability

#### **ULTRA-SONIC WELDING**

Seams in the linings are ultra-sonically welded for enhanced abrasion resistance

#### COMFORT

Boots are fitted with a polyurethane insole for enhanced comfort

#### UNIQUE TREAD-GROOVE AND DEPTH

Self-cleaning outsole with torsion control for uneven terrain



SIZES

RSA 4 - 14

**DURABILITY** 

2 to 3 times more durable than PVC due to excellent flex cut and abrasion resistant properties

#### LIGHTWEIGHT

For enhanced comfort and reduced fatigue

MOISTURE WICKING

#### moisture away from the foot

**MAXIMUM HYGIENE** Treated with anti-microbial and anti-fungal protection

# ANTI-STATIC FEATURES

Regulating the build-up of electrical charge

#### SOLE

Designed to ensure highest possible SRC slip resistance rating















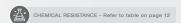
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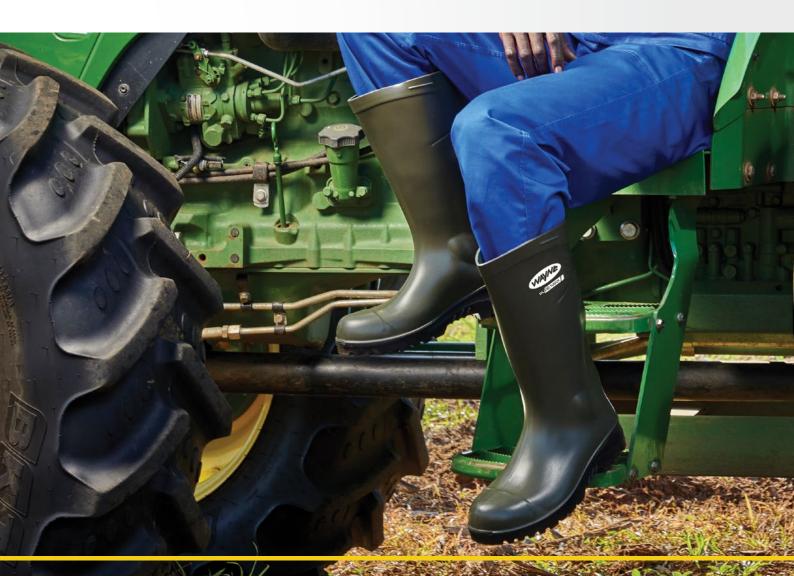












# **BOOT FUR LINERS**

For added comfort and warmth in cold environments









# **ELASTOPAN CLIMATE CONTROL INSOLE**

The Elastopan Climate Control Insole has been carefully designed to enhance comfort, while ensuring optimal hygiene and protection. Elastopan is highly durable and provides excellent absorption and desorption of humidity (up to 300% higher than standard PU) for thermal regulation and moisture wicking abilities, ensuring your feet stay cool and dry.

The Footology Elastopan Climate Control Insole further features antifungal and antibacterial treatment, anatomical arch support and cushioning for all-day comfort.

Available in sizes 5 to 13.









# **FOOTOLOGY MEMORY FOAM INSOLE**

The Memory Foam Insole is made from a durable memory foam for ultra-cushioning comfort and quick-drying properties. It is treated with an antibacterial and antifungal treatment and has excellent inherent moisture wicking properties. The insole is both breathable and washable and contains an anti-static stitch which conducts electricity away from the foot.





Acetic Acid 3 n       3         Acetone       2         Aluminium Chloride 10% Sol.       4         Ammonia 3 n       5         Ammonium Chloride 10% Sol.       5         Aniline       2         ASTM-Fuel A       2         ASTM-Fuel B       4         ASTM-Fuel C       3         ASTM-Oil 1       5         ASTM-Oil 2       5         ASTM-Oil 3       5         Benzene       2         Benzyl Alcohol       1         Bleach       5         Brake Fluid ATE       5         Brake Fluid ATS       5         Butane       4         Butyl Acetate       2         Butyl Alcohol       3         Calcium Chloride 10% & 40% Sol.       5         Carbon Disulphide       3         Carbon Tetrachloride       2         Caustic Soda Sol. 10%       5         Chlorobenzene       2         Chloroform       2         Chromic Acid 3 n       4         Cyclohexane       4         Cyclohexanon       2         Decalin       3							
Aluminium Chloride 10% Sol.  Ammonia 3 n  Ammonium Chloride 10% Sol.  Aniline  ASTM-Fuel A  ASTM-Fuel B  ASTM-Fuel C  ASTM-Oil 1  ASTM-Oil 2  ASTM-Oil 3  Benzene  Benzyl Alcohol  Bleach  Brake Fluid ATE  Brake Fluid ATS  Butane  Butyl Acetate  Butyl Alcohol  Calcium Chloride 10% & 40% Sol.  Carbon Disulphide  Caustic Soda Sol. 10%  Chlorobenzene  Chromic Acid 3 n  Cyclohexane  Cyclohexane  4  Ammonium Chloride 10% & 40% Sol.  5  ASTM-Oil 3  5  ASTM-Oil 3  5  Benzene  2  Benzyl Alcohol  1  Bleach  5  Brake Fluid ATE  5  Brake Fluid ATS  5  Butane  4  Butyl Acetate  2  Butyl Alcohol  Calcium Chloride 10% & 40% Sol.  5  Carbon Disulphide  2  Chloroform  2  Chloroform  2  Chromic Acid 3 n  4  Cyclohexane  4  Cyclohexane	Acetic Acid 3 n	3					
Ammonia 3 n	Acetone	2					
Ammonium Chloride 10% Sol.  Aniline  2 ASTM-Fuel A  2 ASTM-Fuel B  4 ASTM-Fuel C  3 ASTM-Oil 1  5 ASTM-Oil 2  5 Benzene  2 Benzyl Alcohol  Bleach  Brake Fluid ATE  Brake Fluid ATS  Butane  4 Butyl Acetate  Butyl Alcohol  3 Calcium Chloride 10% & 40% Sol.  Carbon Disulphide  Carbon Tetrachloride  Caustic Soda Sol. 10%  Chlorobenzene  Chloroform  2 Citronic Acid 3 n  Cyclohexane  Cyclohexano  2  ASTM-Oil 3  5  Benzene  2  Carbon Disulphide  Carbon Tetrachloride  Caustic Soda Sol. 10%  Chloroform  2 Chromic Acid 3 n  Cyclohexane  4  Cyclohexanon	Aluminium Chloride 10% Sol.	4					
Aniline 2 ASTM-Fuel A 2 ASTM-Fuel B 4 ASTM-Fuel C 3 ASTM-Oil 1 5 ASTM-Oil 2 5 ASTM-Oil 3 5 Benzene 2 Benzyl Alcohol 1 Bleach 5 Brake Fluid ATE 5 Brake Fluid ATS 5 Butane 4 Butyl Acetate 2 Butyl Alcohol 3 Calcium Chloride 10% & 40% Sol. 5 Carbon Disulphide 3 Carbon Tetrachloride 2 Caustic Soda Sol. 10% 5 Chlorobenzene 2 Chromic Acid 3 n 2 Citronic Acid 3 n 4 Cyclohexane 4 Cyclohexanon 2	Ammonia 3 n						
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ASTM-Fuel B  ASTM-Fuel C  3  ASTM-Oil 1  5  ASTM-Oil 2  5  ASTM-Oil 3  Benzene  2  Benzyl Alcohol  Bleach  5  Brake Fluid ATE  5  Brake Fluid ATS  5  Butane  4  Butyl Acetate  2  Butyl Alcohol  3  Calcium Chloride 10% & 40% Sol.  Carbon Disulphide  3  Carbon Tetrachloride  2  Chlorobenzene  2  Chloroform  2  Chromic Acid 3 n  Cyclohexane  4  ASTM-Oil 3  5  ASTM-Oil 1  5  Carbon Disulphide  2  Chloroform  2  Chloroform  2  Chloroform  2  Chromic Acid 3 n  4  Cyclohexane  4  Cyclohexanon	Aniline	2					
ASTM-Fuel C  ASTM-Oil 1  ASTM-Oil 2  ASTM-Oil 3  Benzene  Benzyl Alcohol  Bleach  Brake Fluid ATE  Brake Fluid ATS  Butane  4  Butyl Acetate  Butyl Alcohol  Calcium Chloride 10% & 40% Sol.  Carbon Disulphide  Carbon Tetrachloride  Caustic Soda Sol. 10%  Chlorobenzene  Chloroform  Chromic Acid 3 n  Cyclohexane  Cyclohexanon	ASTM-Fuel A	2					
ASTM-Oil 1	ASTM-Fuel B	4					
ASTM-Oil 2  ASTM-Oil 3  Benzene  Benzyl Alcohol  Bleach  Brake Fluid ATE  Brake Fluid ATS  Butane  4  Butyl Acetate  Butyl Alcohol  Calcium Chloride 10% & 40% Sol.  Carbon Disulphide  Carbon Tetrachloride  Caustic Soda Sol. 10%  Chlorobenzene  Chloroform  Chromic Acid 3 n  Cyclohexane  Cyclohexanon  5  5  6  6  7  7  8  7  8  7  8  7  8  7  8  7  8  7  8  7  8  8	ASTM-Fuel C	3					
ASTM-Oil 3 5  Benzene 2  Benzyl Alcohol 1  Bleach 5  Brake Fluid ATE 5  Brake Fluid ATS 5  Butane 4  Butyl Acetate 2  Butyl Alcohol 3  Calcium Chloride 10% & 40% Sol. 5  Carbon Disulphide 3  Carbon Tetrachloride 2  Caustic Soda Sol. 10% 5  Chlorobenzene 2  Chloroform 2  Chromic Acid 3 n 2  Cyclohexane 4  Cyclohexanon 2	ASTM-Oil 1	5					
Benzene         2           Benzyl Alcohol         1           Bleach         5           Brake Fluid ATE         5           Brake Fluid ATS         5           Butane         4           Butyl Acetate         2           Butyl Alcohol         3           Calcium Chloride 10% & 40% Sol.         5           Carbon Disulphide         3           Carbon Tetrachloride         2           Caustic Soda Sol. 10%         5           Chlorobenzene         2           Chloroform         2           Chromic Acid 3 n         2           Citronic Acid 3 n         4           Cyclohexane         4           Cyclohexanon         2	ASTM-Oil 2	5					
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Bleach         5           Brake Fluid ATE         5           Brake Fluid ATS         5           Butane         4           Butyl Acetate         2           Butyl Alcohol         3           Calcium Chloride 10% & 40% Sol.         5           Carbon Disulphide         3           Carbon Tetrachloride         2           Caustic Soda Sol. 10%         5           Chlorobenzene         2           Chloroform         2           Chromic Acid 3 n         2           Citronic Acid 3 n         4           Cyclohexane         4           Cyclohexanon         2	Benzene	2					
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Butane 4  Butyl Acetate 2  Butyl Alcohol 3  Calcium Chloride 10% & 40% Sol. 5  Carbon Disulphide 3  Carbon Tetrachloride 2  Caustic Soda Sol. 10% 5  Chlorobenzene 2  Chloroform 2  Chromic Acid 3 n 2  Citronic Acid 3 n 4  Cyclohexane 4  Cyclohexanon 2	Brake Fluid ATE	5					
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Butyl Alcohol 3  Calcium Chloride 10% & 40% Sol. 5  Carbon Disulphide 3  Carbon Tetrachloride 2  Caustic Soda Sol. 10% 5  Chlorobenzene 2  Chloroform 2  Chromic Acid 3 n 2  Citronic Acid 3 n 4  Cyclohexane 4  Cyclohexanon 2	Butane	4					
Calcium Chloride 10% & 40% Sol.  Carbon Disulphide  Carbon Tetrachloride  Caustic Soda Sol. 10%  Chlorobenzene  Chloroform  Chromic Acid 3 n  Cyclohexane  4  Cyclohexanon	Butyl Acetate	2					
Carbon Disulphide         3           Carbon Tetrachloride         2           Caustic Soda Sol. 10%         5           Chlorobenzene         2           Chloroform         2           Chromic Acid 3 n         2           Citronic Acid 3 n         4           Cyclohexane         4           Cyclohexanon         2	Butyl Alcohol	3					
Carbon Tetrachloride 2 Caustic Soda Sol. 10% 5 Chlorobenzene 2 Chloroform 2 Chromic Acid 3 n 2 Citronic Acid 3 n 4 Cyclohexane 4 Cyclohexanon 2	Calcium Chloride 10% & 40% Sol.	5					
Caustic Soda Sol. 10%         5           Chlorobenzene         2           Chloroform         2           Chromic Acid 3 n         2           Citronic Acid 3 n         4           Cyclohexane         4           Cyclohexanon         2	Carbon Disulphide	3					
Chlorobenzene 2 Chloroform 2 Chromic Acid 3 n 2 Citronic Acid 3 n 4 Cyclohexane 4 Cyclohexanon 2	Carbon Tetrachloride	2					
Chloroform         2           Chromic Acid 3 n         2           Citronic Acid 3 n         4           Cyclohexane         4           Cyclohexanon         2	Caustic Soda Sol. 10%	5					
Chromic Acid 3 n         2           Citronic Acid 3 n         4           Cyclohexane         4           Cyclohexanon         2	Chlorobenzene	2					
Citronic Acid 3 n 4  Cyclohexane 4  Cyclohexanon 2	Chloroform	2					
Cyclohexane 4 Cyclohexanon 2	Chromic Acid 3 n	2					
Cyclohexanon 2	Citronic Acid 3 n	4					
CycloticAction	Cyclohexane	4					
Decalin 3	Cyclohexanon	2					
	Decalin	3					

Diesel Oil	5
Dimethyl Acetamide	1
Dimethyl Formamide	1
Distilled Water	5
Ethanol	3
Ether	3
Ethyl Acetate	2
Ethylene Chloride	3
Ferric Chloride 10% Sol.	4
Formic Acid 3 n	2
Freon 12	3
Freon 22	3
Gear Box Oil SAE 90	5
Glycerine	5
Glycol	5
Hydrochloric Acid 3 n	5
Hydrogen Peroxide 3%	5
Iso-Octane Fuel 1	5
Iso-Octane 70%: 30% Toluene = Fuel 2	4
lso-Octane 50%: 50% Toluene = Fuel 3	3
Iso-Propanol	4
Kerosine	5
Lactic Acid 3 n	1
Lubricating Grease: Calcium based	5
: Lithium based	5
: Sodium based	5
Magnesium Chloride 10% & 30% Sol.	5
Methane	4
Methanol	4
Methyl Acetate	2
Methyl Ethyl Ketone 2	2

Methyl Glycol	2
Methyl Glycol Acetate	2
Methylene Chloride	2
Mineral Oil	5
Nitric Acid 3 n	1
N-Methyl Pyrrolidone	1
Ozone	5
Paraffin Oil	5
Perchloreothylene	2
Petroleum	5
Petroleum Ether	5
Phosphoric Acid 3 n	3
Potassium Chloride 10% & 40% Sol.	5
Potassium Dichromate 10% Sol.	5
Potassium Hydroxide 3 n	5
Potassium Nitrate	4
Potassium Permanganate 5% Sol.	2
Propane	4
Pyridine	1
Sea Water (Technical)	5
Sodium Bisulphate 10% Sol.	4
Sodium Chloride 10% Sol.	5
Sodium Hypochlorite Sol. PH 133	3
Sodium Sulphite	4
Sulphuric Acid 3 n	1
Terpentine (Pine Oil)	4
Tetrachloreothylene	2
Tetrahydrofuran	2
Toluene	2
Trichloroethylene	2
Xylene	2

If you are exposed to any of the acids, oils or chemicals that rate 1, 2 or 3 on the table we recommend a PVC gumboot.

This table should be used as a general guide only. Performance in the actual working environment will depend upon the following: temperature of chemicals, concentrations of chemicals and duration of exposure.

- 1 Dissolves
- Poor: more than 30% change
- 3 Fair: 16 30% change
- 4 Good: 4 15% change
- 5 Excellent: 0.3% change

Ace Tophenone	1	Trithanol Amine	3	Tetrahydrofuran	1	Nitric Acid Concentrate	1
Acetaldehyde	2	Tung Oil	2	Toluene	2	Nitric Acid Red Fuming	1
Acetates	1	Turbine Oil	1	Toluene	1	Nitric Acid White Fuming	1
Acetic Acid	3	Turpentine	2	Toluene Di-Isocyanate	1	Nitrobenzine	1
Acetic Anhydride	2	Citric Acid	2	Trichlorethylene	1	Nitromethane	1
Acetone	1	Copper Chloride	3	Trinitrolouene	2	Nitropropane 95.5%	1
Acrylonitrile	1	Cottonseed Oil	3	Vegetable Oil	2	Octyl Alcohol	2
Alcohols	2	Cresols	2	Vinegar	2	Oleic Acid	2
Aluminium Chloride	3	Cutting Oil	2	Water	3	Olive Oil	2
Ammonium Carbonate	1	Cycohexananol	2	Whisky	2	Oxalic Acid	3
Ammonium Chloride	3	Cycolhexane	2	Xylene	1	Oxalic Acid	2
Ammonium Fluoride	3	Diacetone Alcohol	1	Zinc Chloride	2	Paint Remover	1
Ammonium Hydroxide	3	Diesel Oil	3	Hydrofluoric Acid 48%	2	PCBs	1
Ammonium Sulphate	3	Diethylamine	2	Hydrofluoric Acid 48%	1	Pentane	1
Amyl Acetate	1	Di-isobutyl Ketone	1	Hydrogen Gas	3	Perchloretylene	1
Analine	1	Di-Isocynate	2	Hydrogen Peroxide 30%	2	Perchloric Acid	1
Animal Fats	3	Dimethyl Aulphoxide	2	Hydrogen Sulphide	2	Petroleum Oils	3
Aqua Regia	3	Dimethyl Formamide	1	Hydroquinone	2	Peuta	3
Asphalt	1	Dioxane	1	Iso Octane	3	Phenol	3
Benzaldehyde	1	Dyestuff	3	Iso Octane	1	Phenol	1
Benzine	2	Electroless Copper	3	Isobutyl Alcohol	3	Phosphoric Acid	2
Bromine	2	Epoxy Resins	3	Isopropyl Alcohol	3	Pickling Solution	3
Butane	2	Ethers	2	Kerosene	2	Pine Oil	2
Butane Liquid	3	Ethyl Alcohol	3	Lactic Acid	3	Potassium Chloride	3
Butyl Acetate	1	Ethyl Cellulose	2	Laquer Thinners	2	Printing Ik	2
Butyl Alcohol	3	Ethyl Chloride	1	Lauric Acid 36% EtOH	2	Propane	3
Butyraldehyde	3	Ethyl Ether	1	Linoleic Acid	3	Propane	2
Calcium Chloride	3	Ethyl Formate	1	Linseed Oil	2	Propyl Acetate	2
Calcium Hypochlorite	2	Ethyle Acetate	1	Lubricating Oils	3	Propyl Alcohol	3
Calcium Nitrate	3	Ethylene Dichloride	1	M.E.K.	1	Silicon Etch	2
Carbon Disulphide	1	Ethylene Glycol	3	Methyl Bromide	1	Skydrol 500	1
Carbon Tetrachloride	2	Ferric Chloride	3	Methyl Chloride	2	Sodium Chloride	3
Carbon Tetrachloride	1	Ferric Sulphate	3	Methyl Isobutyl Ketone	2	Sodium Cyanide	3
Castor Oil	3	Formaldehyde	3	Methyl Methacrylate	2	Sodium Hydroxide	2
Castor Oil	2	Formic Acid	2	Methylamine	2	Sodium Hydroxide < 50%	3
Cellosole Acetate	2	Freon TF	1	Methylene Chloride	1	Sodium Peroxide	2
Chloride	2	Freons (except 22)	3	Mineral Oil	2	Stoddard Solvent	2
Chlorine	2	Furfural	1	Mineral Oils	3	Styrene	1
Chlorobenzine	1	Gasoline	3	Mineral Spirits	2	Sulphur Dioxide	2
Chloroform	1	Gasoline	1	Monoethanolamine	3	Sulphuric Acid 95%	2
Chloronaphthalene	1	Glycerol	3	Muriatic Acid	3	Sulphuric Acid Fuming	1
Chlorothene VG	1	Hydraulic Fluid-Ester	1	Naptha	1	Sulpur Chloride	2
Chrome Plating Solution	3	Hydraulic Oils	3	Natural Gas	3	Synthetic Oils	3
Chromic Acid	1	Hydrochloric Acid 38%	3	Nitric Acid 10%	3	Tannic Acid 65%	3
Citric Acid	3	Hydrocynanic Acid	2	Nitric Acid 70%	2		

1 Dissolves 2 Fair: 16 - 30% change 3 Excellent: 0.3% change

This table should be used as a general guide only. Performance in the actual working environment will depend upon the following: temperature of chemicals, concentrations of chemicals and duration of exposure.



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